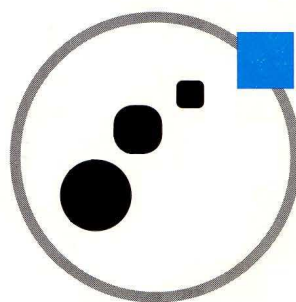


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Customized Direct Dynamics of Robot Manipulators

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Abstract This paper studies the customized direct dynamics of robot manipulators. Customizing consists not only on the elimination of unnecessary and redundant calculations but also on the development of efficient integration methods. In this perspective, we investigate numerical algorithms with high order expansion and integration with adaptive step size based on the embedded estimation of the local truncation error.

I. INTRODUCTION

Robotic manipulators are mechanical systems composed by several links interconnected through linear or rotational joints. The dynamics of these systems follows the laws of classical mechanics and, therefore, it can be studied on the basis of a well known, established, theoretical basis. Nevertheless, in practice, the derivation of the dynamic equations and its computer subsequent evaluation pose stringent problems. Due to these reasons, research is on progress in order to develop new methods for the study of the dynamic phenomena.

The dynamics can assume the differential or the integral forms which consist in the so-called inverse and direct descriptions. For the inverse dynamics we may mention the studies of Hollerbach [1] and Luh, Walker and Paul [2] which developed recursive numerical algorithms based on the Lagrangian and Newton-Euler formalisms, respectively. The comparison of the corresponding computational efficiency reveals that, although being both methods superior to the standard Uicker-Kahn algorithm [3-4], the Newton-Euler scheme is the best. Nevertheless, Silver [5] demonstrated that such algorithms are, merely, alternative forms of the dynamics. By other words, the proposed numerical methods are different algorithms describing the same phenomena and, consequently, leading to the same results. An alternative strategy is the replacement of the computer calculation by memory evaluations. Raibert [6-7] proposed the use of memory look-up tables while Albus developed an associative memory scheme [8-9]. This second scheme was further investigated by Hirzinger [10] and Miller [11]; however, memory-based methods require huge computer memories and are, still, far from overcoming a research stage. Horak [12] studied a hybrid method consisting on the evaluation of the dynamics using symbolic equations for the three degrees of freedom (dof) of the arm and adopting a numerical recursive calculation for the three

dof of the wrist. The hybrid method proved to be more efficient than the Newton-Euler scheme and, furthermore, suggested that symbolic-based calculations rather than numerical recursive computations could be a strategy towards better algorithms. Nevertheless, the hand held derivation of the expressions corresponding to the dynamics of a six dof manipulator is impractical and requires the adoption of symbolic manipulating packages. Leu and Hemati [13], Koplic and Leu [14], Faessler [15] and Neuman and Murray [16] developed computer-based procedures and demonstrated that the evaluation of the dynamics described through symbolic equations could achieve higher sampling frequencies. The last stage of performance optimization was attained by Neuman and Murray [17-18] using the 'customized computing' philosophy. This strategy corresponds to the elimination of all the unnecessary calculations such as additions of zero, multiplications by zero or one and the simplification of trigonometric identities. The results showed that both the Newton-Euler and the symbolic calculations were optimized. Moreover, the experiments revealed that for simple two or three dof manipulators a symbolic algorithm was the best approach while for more complex cases, that is, for robots with five or six dof, the customized Newton-Euler method was the most efficient scheme. Two alternative strategies, that were also studied, are the construction of mechanical structures that lead to simple dynamic equations [19-20] and the reduction of the complexity of the equations eliminating terms of small amplitude [21-22]. In the first case the simplification may be difficult or may lead to non-optimal manipulator structures while in the second case we may get expressions with no physic sense.

The evaluation of the direct dynamics was investigated by Walker and Orin [23] that compared four methods of computing the joint accelerations using the Newton-Euler scheme knowing the joint positions, velocities and force/torques. The methods take advantage of the symmetry of the inertial matrix in order to get a faster computation. More recently, Neuman and Tourassis [24-25] and Lee and Tsay [26] addressed the problem of integrating numerically the ordinary differential equations (ode's) that describe the inverse dynamics. Being mechanical systems, robot manipulators must obey the principle of the conservation of energy and, eventually, the principle of the conservation of momentum. Therefore, a numerical method based on such

principles is a natural candidate for the integration of the dynamic ode's. Nevertheless, this method is compared with standard algorithms on the basis of indexes consisting on the residuals on energy and momentum that are not the most adequate. In fact, for robotic applications, we need to study the computational effort *versus* the trajectory error that results for a given algorithm. In this line of thought, this paper studies the efficiency of several numerical methods for ode's on the context of the direct dynamics of robot manipulators. In section two, we begin by formulating the problem of the direct dynamics. Then, in a second stage, we analyse the integration procedure using the Taylor series expansion of the solution. Based on this preliminary analysis, in section three we compare the performances of different numerical methods with fixed and adaptive step sizes of integration. Finally, in section four, the main conclusions are drawn and the topics towards future research are pointed out.

II. DIRECT DYNAMICS OF ROBOT MANIPULATORS

The dynamics of mechanical manipulators consists on a set of phenomena that follow the laws of classical mechanics. For a n dof manipulator the dynamics may be expressed in the form of a differential relation - the inverse dynamics - of the type:

$$\{q(t), \dot{q}(t), \ddot{q}(t)\} \rightarrow \{T(t)\} \quad (1)$$

where t is time, q , \dot{q} and \ddot{q} are the n -vectors of joint positions, velocities and accelerations and T is the n -vector of joint torques. On the other hand, the dynamics may, also, take the form of an integral relation - the direct dynamics - of the type:

$$\{T(t), \dot{q}(0), q(0)\} \rightarrow \{\ddot{q}(t), \dot{q}(t), q(t)\} \quad (2)$$

Unfortunately, the inverse dynamics imposes an high computational burden that makes difficult its real-time calculation [27]. As the direct dynamics stems from the inverse model [1] we have, for this case, a similar problem.

A. The problem formulation

For a n dof manipulator the inverse dynamics (1), when expressed in the symbolic form, leads to a set of matrix ode's:

$$T = J(q)\ddot{q} + C(q, \dot{q}) + G(q) \quad (3)$$

where $J(q)$ is the inertial matrix, $C(q, \dot{q})$ represents the Coriolis/centripetal torques and $G(q)$ are the gravitational torques. The direct dynamics (2) corresponds to the integration of the previous equation, that is to the equations:

$$\ddot{q} = J(q)^{-1}[T - C(q, \dot{q}) - G(q)] \quad (4a)$$

$$\dot{q} = \int \ddot{q} dt \quad (4b)$$

$$q = \int \dot{q} dt \quad (4c)$$

Equation (4) is highly non-linear and, therefore, its integration requires the adoption of a numerical method. However, there are several numerical techniques and, consequently, their relative performance must be investigated. Moreover, in the context of robotics our main points of interest are the computational efficiency and the error that results using an approximate numerical solution.

B. Solution through Taylor series expansion

The Taylor series expansion of the solution is the first technique that appears when thinking on the approximate solution of an ode. The solution $q_i(t)$ ($i = 1, \dots, n$) of (4) can be expanded in a Taylor series about each point $t = t_k$ as:

$$q_i(t) = \sum_{j=0}^p c_{ij}(t_k) \cdot (t - t_k)^j + R_{p+1} \quad (5)$$

where p is the order of the series approximation, c_{ij} are the polynomial coefficients and R_{p+1} is the $(p+1)$ -th local truncation error (LTE). Tacking the first and second derivatives of the truncated serie (5) and substituting in (4) we can find c_{ij} ($i = 1, \dots, n$, $j = 0, \dots, p$) through the method of undetermined coefficients. In this line of thought, in the sequel we perform several experiments, considering as our prototype manipulator the RR structure with dynamics:

$$J(q) = \begin{bmatrix} (m_1 + m_2)r_1^2 + m_2r_2^2 & m_2r_2^2 + m_2r_1r_2C_2 \\ +2m_2r_1r_2C_2 + J_1 & m_2r_2^2 + J_2 \end{bmatrix} \quad (6a)$$

$$C(q, \dot{q}) = \begin{bmatrix} -m_2r_1r_2S_2\dot{q}_2^2 - 2m_2r_1r_2S_2\dot{q}_1\dot{q}_2 \\ m_2r_1r_2S_2\dot{q}_1^2 \end{bmatrix} \quad (6b)$$

$$G(q) = \begin{bmatrix} g(m_1r_1C_1 + m_2r_1C_1 + m_2r_2C_{12}) \\ gm_2r_2C_{12} \end{bmatrix} \quad (6c)$$

where $C_i = \cos(q_i)$, $C_{ij} = \cos(q_i + q_j)$ and $S_i = \sin(q_i)$. We start by studying the efficiency of the *customized* Taylor series for several p -th order approximations. The customizing of the computation consists on the simplification of all the redundant or unnecessary calculations and the elimination of the loops of the algorithm through the direct expansion of the corresponding code. In the experiments we decided to include an heuristic alternative of the Taylor method, using both p -th order polynomials for $q(t)$ and $\dot{q}(t)$ instead of the p -th and $(p-1)$ -th analytical approximations. With this strategy we can study the influence of the truncation error of the velocity.

Figure 1 shows the maximum error *versus* the computation time required for a given trajectory. The chart reveals that:

- The higher series order approximation the lower the trajectory error for a given fixed number of steps of integration
- The 'investment' on higher order expansions gives better results than the adoption of an higher number of integration steps
- The heuristic method gives a limited improvement over the standard algorithm and leads to more complex characteristics.

In conclusion, the higher the order of the series expansion the better performances we get. Nevertheless, the derivation of the symbolic formulae for the c_{ij} becomes very complex for higher values of p and n . Therefore, solutions based on alternative methods are required and that is the subject of the next section.

III. ANALYSIS OF CUSTOMIZED COMPUTATIONAL METHODS FOR THE DIRECT DYNAMICS

The literature presents a plethora of numerical methods for integrating ode's. For a practical case, and given a set of initial conditions, there is no simple criteria for the selection of the most appropriate method to implement. Important issues such as computational load, convergence and trajectory error have intricate relationships and, in practice, is difficult to know in advance the real performances of a numerical method. In fact, given an ode and a set of initial conditions the best strategy is to experiment the algorithm and, *a posteriori*, to study it from the point of view of the performance criteria. Having these ideas in mind, we decided to compare the computational efficiency *versus* the maximum trajectory error, for several numerical methods when applied to the RR manipulator. Furthermore, in order to restrict the number of schemes under study, we consider the class of Runge-Kutta (RK) methods [28-29].

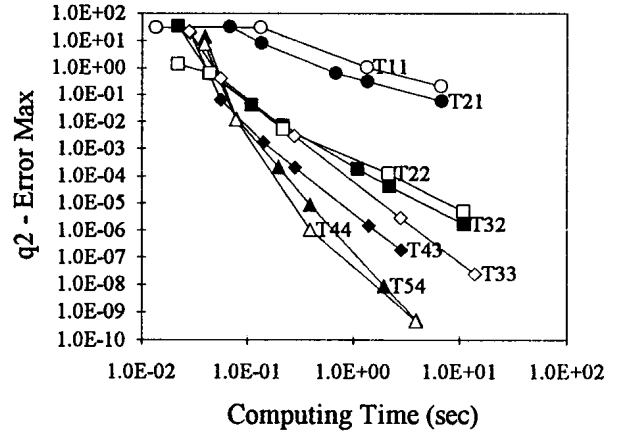
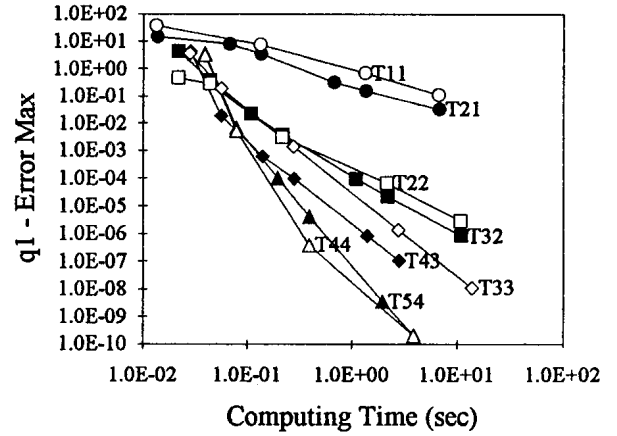


Fig. 1. Maximum trajectory error *versus* required computing time using Taylor expansion with i -th and j -th order polynomials for position and velocity (T_{ij}).

A. Runge-Kutta Methods with Fixed Step

The RK methods with fixed step size [28-31] are popular algorithms for integrating ode's. For the robot dynamics (6) the customized RK methods lead to the chart of Fig 2. The experiments were performed with robot parameters and initial conditions similar to those adopted in the previous section. Therefore, it is not valid to extrapolate the curves to different numerical situations; nevertheless, it is common practice to generalise the conclusions of a particular chart to the whole class of ode's to which it corresponds. The results of Fig 2 reveal that the Taylor series expansion and the RK method have similar properties; however, the RK method does not require the laborious derivation of a formula for each particular case. We must also mention that there are several alternative sets of coefficients for each different order of approximation of the RK method. The experiments showed that, for the same order of approximation of the RK method, alternative sets of numerical coefficients produce minor differences on the final chart.

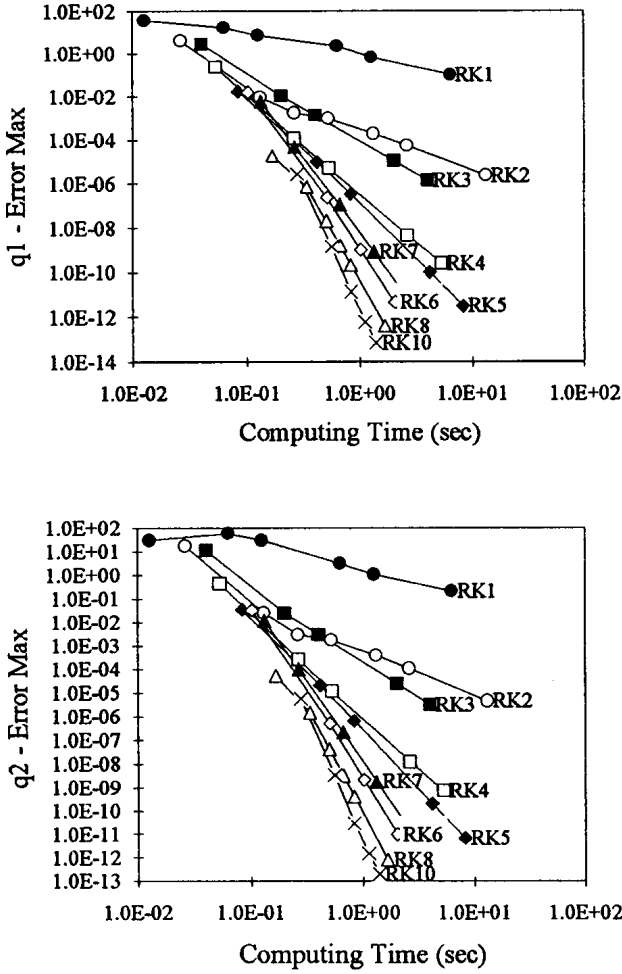


Fig. 2. Maximum trajectory error versus required computing time using Runge-Kutta method of order i (RK i).

B. Embedded Runge-Kutta Methods

Embedded RK methods consist on the adaptive variation of the size of the step of integration based on the estimation of the LTE. This strategy requires the calculation of two expansions of different order. In this sense, a RK $p(q)$ method is the p -th order approximation of the solution using an q -th order estimation of the LTE. Usually, it is difficult to establish a relation between the LTE and the global error; therefore, in practice, for each step the error is approximated through a $(p+1)$ -th order power function. Nevertheless, the calculation of two different solutions requires almost twice the computational effort. The embedding overcomes this problem by taking advantage of the freedom of choice in the coefficients of the RK method. With this strategy, the p -th and q -th order expansions have calculations in common and the total computational load is reduced. Nevertheless, for this technique we have to account with:

- the larger number of function evaluations than those required by the fixed step RK methods

- the computational overhead represented by the calculation of the adaptive size scheme
- the non-ideal estimation of the LTE which leads to 'failed steps' that is, which leads to the repetition of the integration using smaller steps when the LTE estimation fails.

In order to investigate the embedded RK strategy we considered the set of coefficients proposed by Fehlberg [32], Verner [33], Butcher [28] and Dormand and Prince [34-35]. The adaptive scheme for the step size follows the algorithm:

$$h_{new} = \sigma(TOL/LTE)^{1/(p+1)} h_{old} \quad (7)$$

where TOL is the maximum tolerance for the LTE, h_{new} and h_{old} are the new and old sizes of the step of integration and σ is a safety factor that we set to $\sigma = 0.8$. As referred previously, after each step the algorithm verifies if $LTE > TOL$. If this occurs the integration step is considered 'failed' and a new step is tried according with (7).

Figures 3 to 6 show the results of the customized embedded RK methods for the RR manipulator.

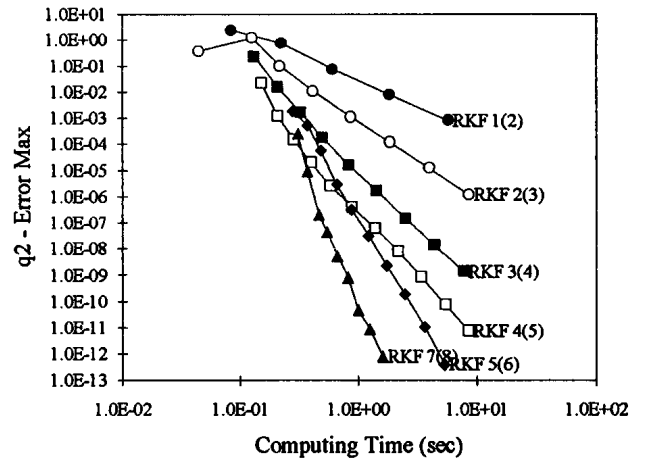
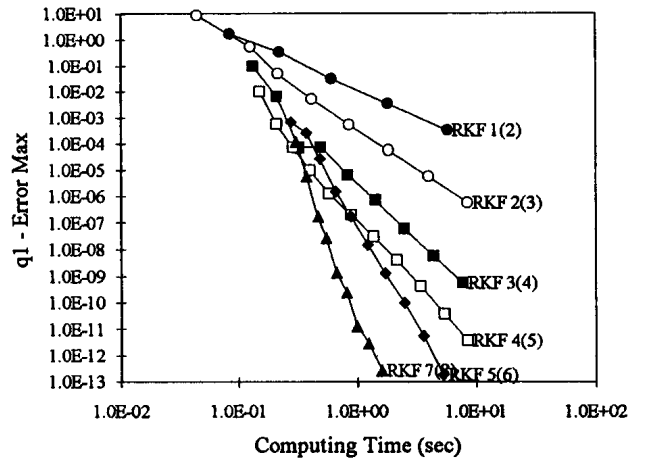


Fig. 3. Maximum trajectory error versus required computing time using the Runge-Kutta-Fehlberg embedded method of order $p(q)$ [RKF $p(q)$].

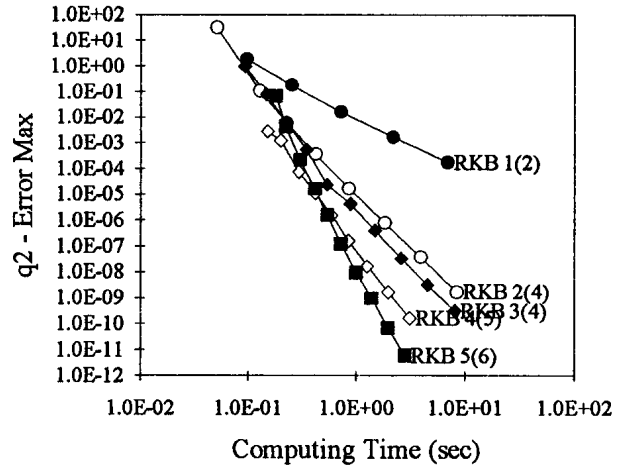
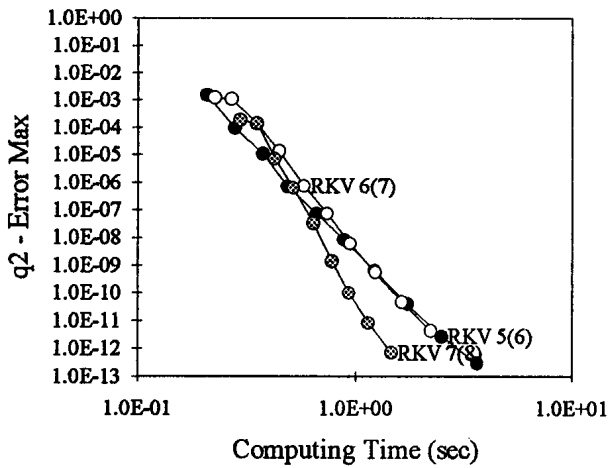
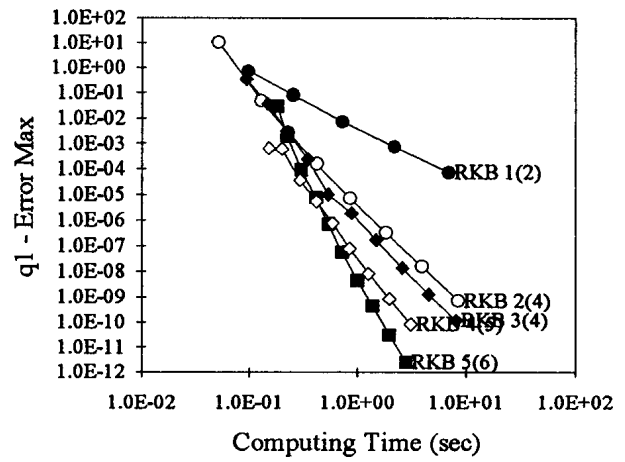
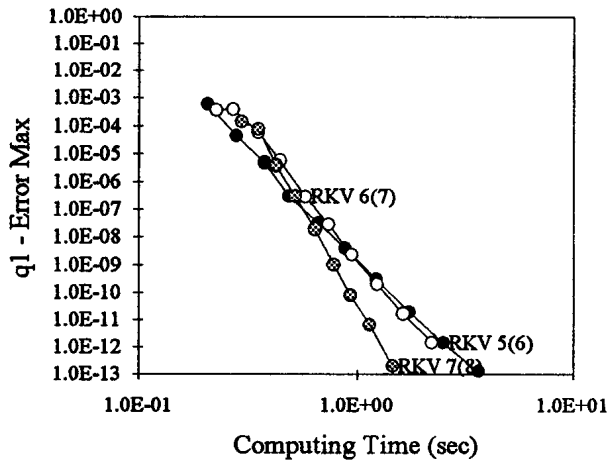


Fig. 4. Maximum trajectory error *versus* required computing time using the Runge-Kutta-Verner embedded method of order $p(q)$ [RKV $p(q)$].

Fig. 5. Maximum trajectory error *versus* required computing time using the Runge-Kutta-Butcher embedded method of order $p(q)$ [RKB $p(q)$].

IV. CONCLUSIONS

The charts reveal, once more, that the higher the order of the approximation the closer the numerical and ideal solutions. On the other hand, for a given total number of integration steps this technique is superior than the standard RK. Nevertheless, superimposing Figs 2 to 6 we verify that the benefits of the adaptive algorithm are lost, to a great extent, in the extra computation effort. Therefore, we may conclude that the requirement of a high precision may be attained through a massive computation using an huge number of steps and a simple algorithm or, otherwise, through a small number of steps using a method that is closer to the ideal solution, at the expense of an higher complexity.

The dynamics of robot manipulators models phenomena which obey the laws of classical mechanics. The dynamic model may be expressed in the differential and the integral forms that are the so-called inverse and direct dynamics. For the inverse dynamics, research lead to the concept of customizing computing as the most effective way of speeding-up calculations. This paper introduces the customized computing to the direct dynamics. In this case we verify that the elimination of unnecessary and redundant calculations is important. Nevertheless, in this context customizing goes deeper in the sense that the most effective integration methods are those that are closer to the solution. In this line of thought, high order solution expansions and variable step size of integration are key guidelines towards the development of customized direct dynamics algorithms.

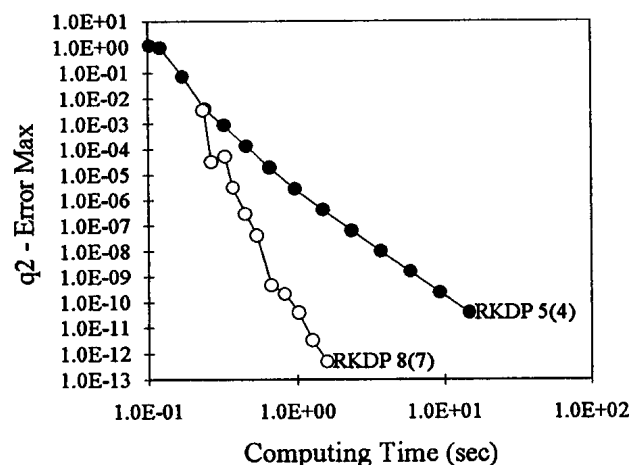
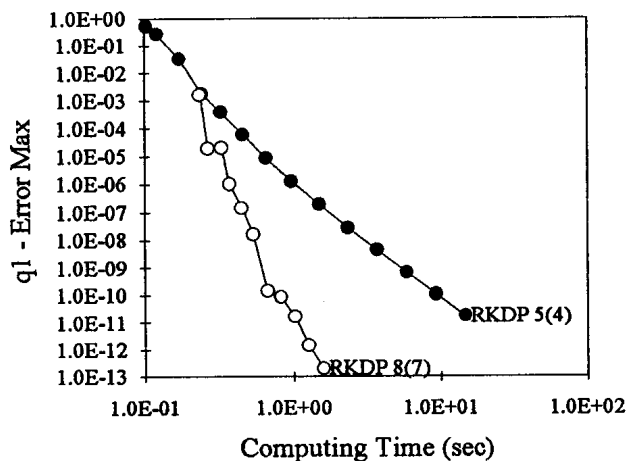


Fig. 6. Maximum trajectory error versus required computing time using the Runge-Kutta-Dormand & Prince embedded method of order $p(q)$ [RKDP $p(q)$]

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